



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-1

Job Sheet 172460



Part No: D4151-1

Job Qty: 20 ea

Part Name: Lower Hardpoint Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/10/18

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/9/18	3/9/18	0.00	0.00	Start Up Waterjet		SC 18-02-27
100	Waterjet	20 pcs	3/10/18	3/10/18	0.00	0.77	Waterjet1		SC 18-02-27
120	QC	20 pcs	3/10/18	3/10/18	0.00	0.00	QC8		SC 18-02-27
150	Packaging	20 pcs	3/10/18	3/10/18	0.00	0.00	Packaging3	ST081	
160	QC21-SA	20 Ea	3/10/18	3/10/18	0.00	0.00	QC21		DAS 21 FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0160 sf (.0508 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	3	0



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Container No: S046079



Part: D4151-1

Job No: 172460

Serial No/Batch: S046079

Revision:

Inspector:

Date: 02/27/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Hardpoint Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0,257 Diameter	
2	Lower Hardpoint Plate	0.252Inches + 0.003 - 0.000	0.255 0.252	0,252 Diameter	
3	Lower Hardpoint Plate	0.375Inches ± 0.010	0.385 0.365	0,377	
4	Lower Hardpoint Plate	3.128Inches ± 0.010	3.138 3.118	3,130	
5	Lower Hardpoint Plate	1.000Inches ± 0.010	1.010 0.990	1,001	
6	Lower Hardpoint Plate	0.500Inches ± 0.030	0.530 0.470	0,502	
7	Lower Hardpoint Plate	3.660Inches ± 0.030	3.690 3.630	3,662	
8	Lower Hardpoint Plate	2.000Inches ± 0.030	2.030 1.970	2,005	
9	Lower Hardpoint Plate	1.000Inches ± 0.003	1.003 0.997	1,001	
10	Lower Hardpoint Plate	0.125Inches ± 0.010	0.135 0.115	0,115	

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